

Chain Saw Sharpening Kit

SPORTSMAN
EARTH  SERIES

Includes:

- 3 Round Fine Tooth Files: (5/32", 3/16", 7/32")
- 1 - 6" Flat Fine Tooth File
- 1 - Filing Guide
- 1 - Depth Gauge
- 1 - Hardwood Handle
- 1 - Storage Bag

**INCLUDES
Carrying
Case**



Depth Gauge Filing Guide



Hardwood
Handle



Flat Fine
Tooth File



Round Fine Tooth Files

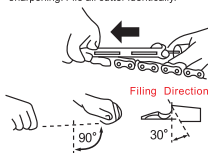
INSTRUCTIONS

Shut off saw motor before sharpening

Use the correct size file guide and file your saw chain. Press file guide so it rides on both cutter top plate and depth gauge, with guide marks in line with the length of the chain. Be sure file is tight in file guide groove.



File all cutters on one side. Move to other side of chain and file all cutters opposite to complete sharpening. File all cutter identically.



To lower depth gauge tool over saw chain so that depth gauge is showing & run flat file over depth gauge in forward motion, until there is no sign of depth gauge protruding from tool.



Use Correct Sharpening Kit

1/4" & 3/8" LP Pitch = 5/32" Sharpening Kit
.325" Pitch = 3/16" Sharpening Kit
3/8" & .404 Pitch = 7/32" Sharpening Kit



• If damage is present on the chrome surface of top plates or side plates, file back until such damage is removed.



• Keep all cutters equal. Start with the cutter with the most damage and hand file all cutters back equally.

• Sharpen cutters on one side of the chain first. File from the inside of each cutter to the outside. Then turn your saw around and repeat the process for cutters on the other side of the chain.



ROUND FILES SIZE	PITCH
5/32" (4.0mm)	3/8" LP
3/16" (4.8mm)	.325"
7/32" (5.5mm)	3/8"



Item No.	UPC No.	Case Wt. Lbs.	Cubic Ft.	Case Qty.
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